

AXIOM SEATED LEG CURL EXTENSION

OP-SLCE

Parts Manual

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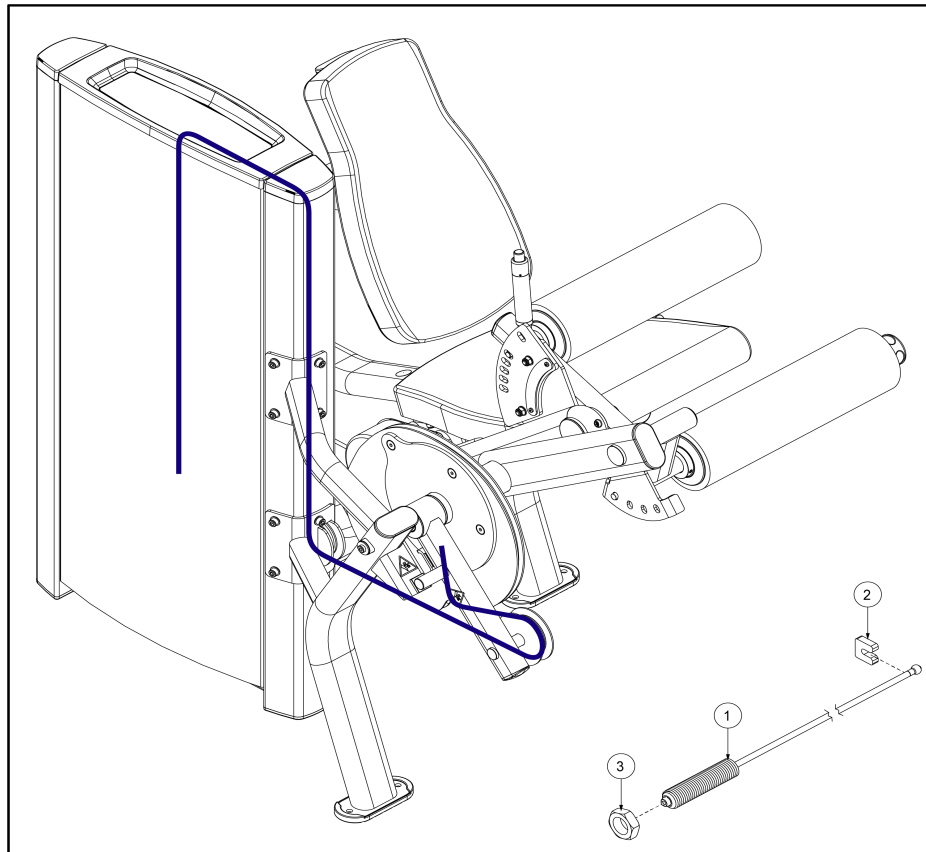


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

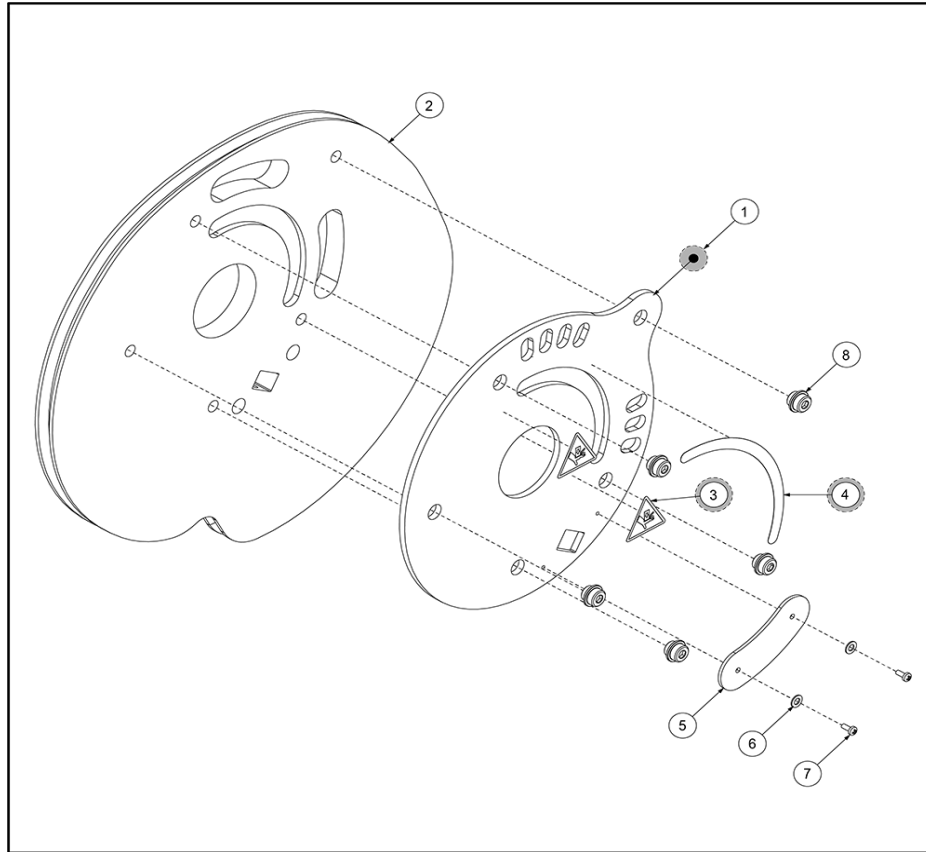
OP-SLCE Cable Assembly



Ref #	Part Number	Qty	Description
1	1013002-0005	1	CABLE ASSY: CALL END, OP-SLCE, TOWER
2	1012800-0001	1	PLATE, CABLE RETAINER
3	3236902	1	NUT, HEX JAM M16 X 2 SS

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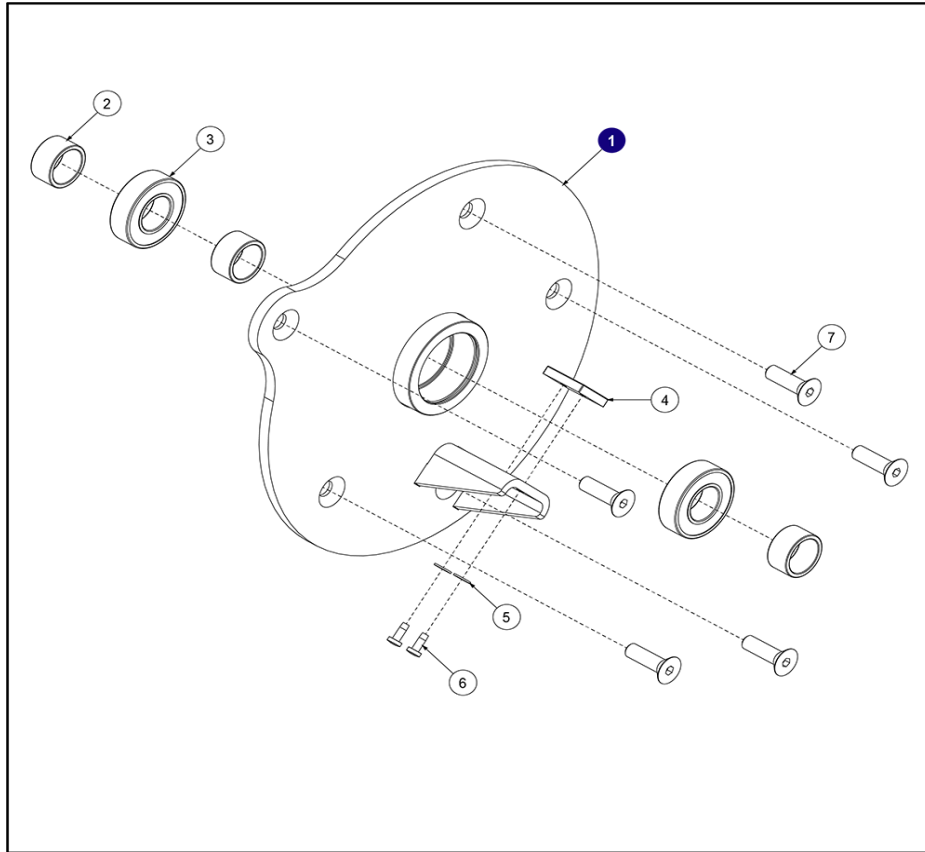
OP-SLCE Cam Assembly



Ref #	Part Number	Qty	Description
1	1016280-0001	1	ASSEMBLY: PLATE, DETENT, CAM
2	1014739-0001	1	CAM: OP-SLCE
3	8039501	2	LABEL, WARNING TRIANGLE
4	1016278-0001	1	DECAL: DETENT. CAM
5	1016046-0001	1	PLATE: SERVICE, CABLE RETAINER
6	3264101	2	WASHER, M6
7	3236503	2	M4 X 0.7 X 10MM PHL PAN MS ST ZN
8	7335401	5	NUT, M10 X 1.5 SOCKET HEAD

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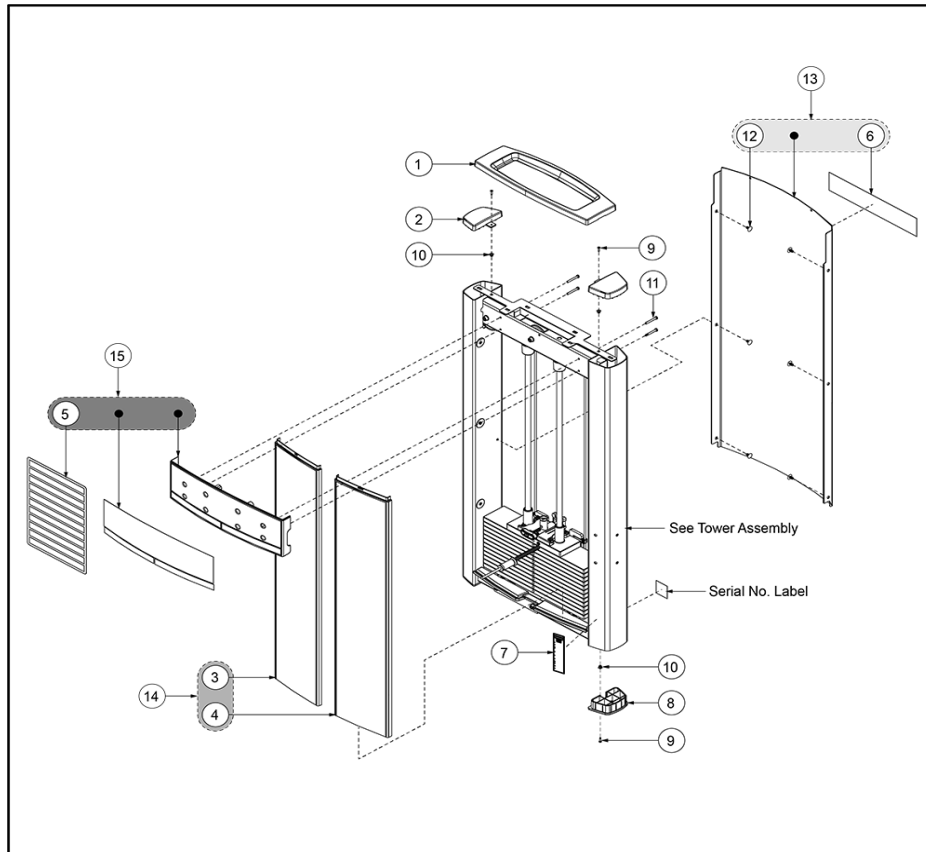
OP-SLCE Cam Weldment Assembly



Ref #	Part Number	Qty	Description
1	1014646-0099	1	WELDMENT: CAM, SLCE Custom
2	7330002	3	SPACER, INTERNAL X .653
3	3235601	2	BEARING, 6205 BALL
4	1016027-0001	1	BUMPER: STOP, 6MM THK
5	3264101	2	WASHER, M6
6	3270602	2	SCREW, #10-32 X .50 TRX PAN ST BZ
7	3257207	5	M10 X 1.5 35MM FLT HD

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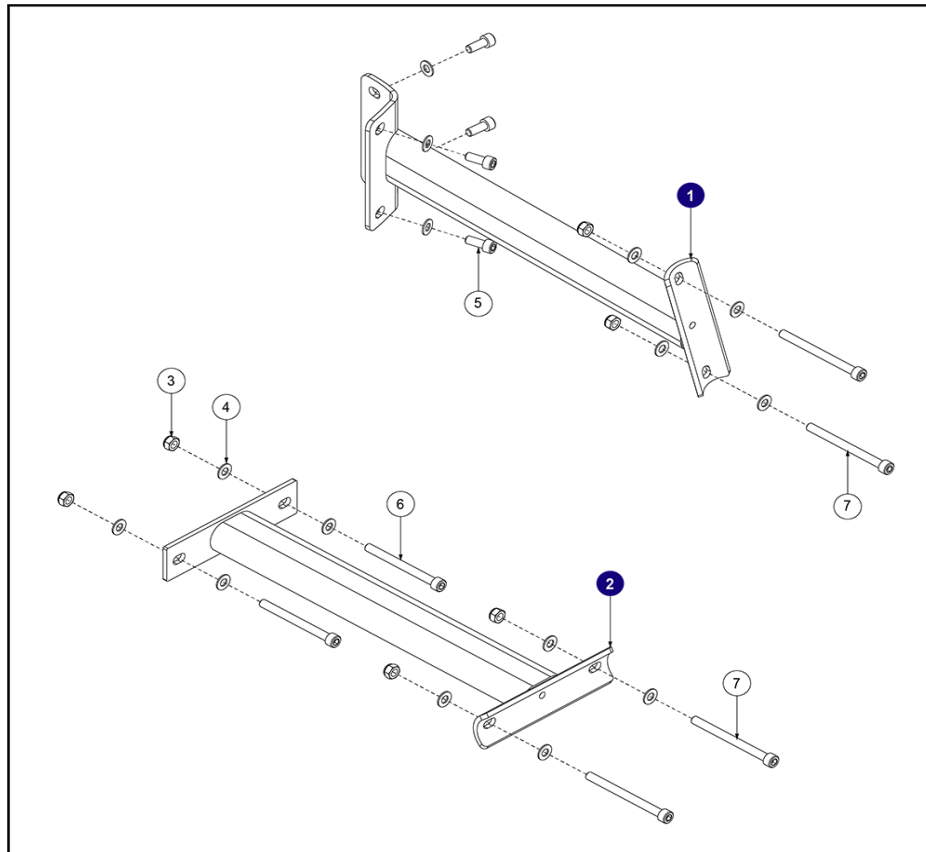
OP-SLCE Cap and Shroud Assembly



Ref #	Part Number	Qty	Description
1	1012165-0001	1	CAP: TOP, TWR, OP
2	1011749-0001	1	CAP: TRAP TUBE
3	1011830-0001	1	SHROUD: FRONT, TWR, OP, LH, SHORT
4	1011830-0002	1	SHROUD: FRONT, TWR, OP, RH, SHORT
5	1013544-0011	1	DECAL: SHEET, MULTI-LINGUAL, OP-SLCE
6	1008491-0001	1	LABEL, LIFE FITNESS, 16IN
7	8630801	1	LABEL, ASTM, SELECT VERT-SHEET
8	9412701	2	ASSY, TRAP TUBE, CAP -BTM
9	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
10	0017-00042-1147	4	GROMMET: SCREW, 8 OR 10
11	1012381-0006	4	SCREW: M6-1, HCS, 55MM
12	1006620-0001	8	RETAINER: PANEL, 9/32 X 1/2 NYL
13	1014559-0001	1	KIT: SHROUD, REAR, OP, STD
14	1012950-0001	1	KIT: SHROUD, FRONT, OP, SHORT
15	1014549-0011	1	KIT: CAP, FRONT, OP-SLCE

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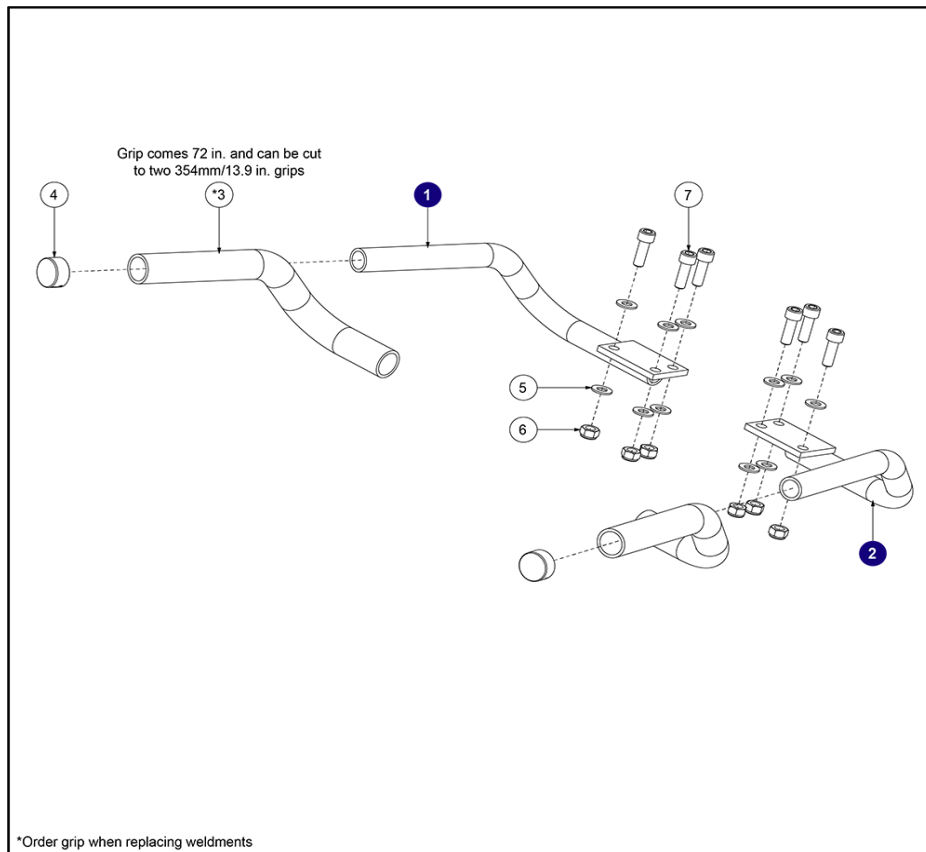
OP-SLCE Cross Braces



Ref #	Part Number	Qty	Description
1	1014656-0099	1	WELDMENT: BRACE, SLCE - Custom
2	1014654-0099	1	WELDMENT: BRACE, SLCE - Custom
3	LEA3242002	6	Hardware: Hex Nut 10MM D
4	3102514	16	WASHER, FLAT 3/8 IN SAE ST ZN
5	LEA3251702	4	SCREW; M10 X1.5 25MM
6	3251718	2	M10 X 1.5 X 110 HXS SOC CS ST ZN
7	3251719	4	M10 X 1.5 X 120 HXS SOC CS ST ZN

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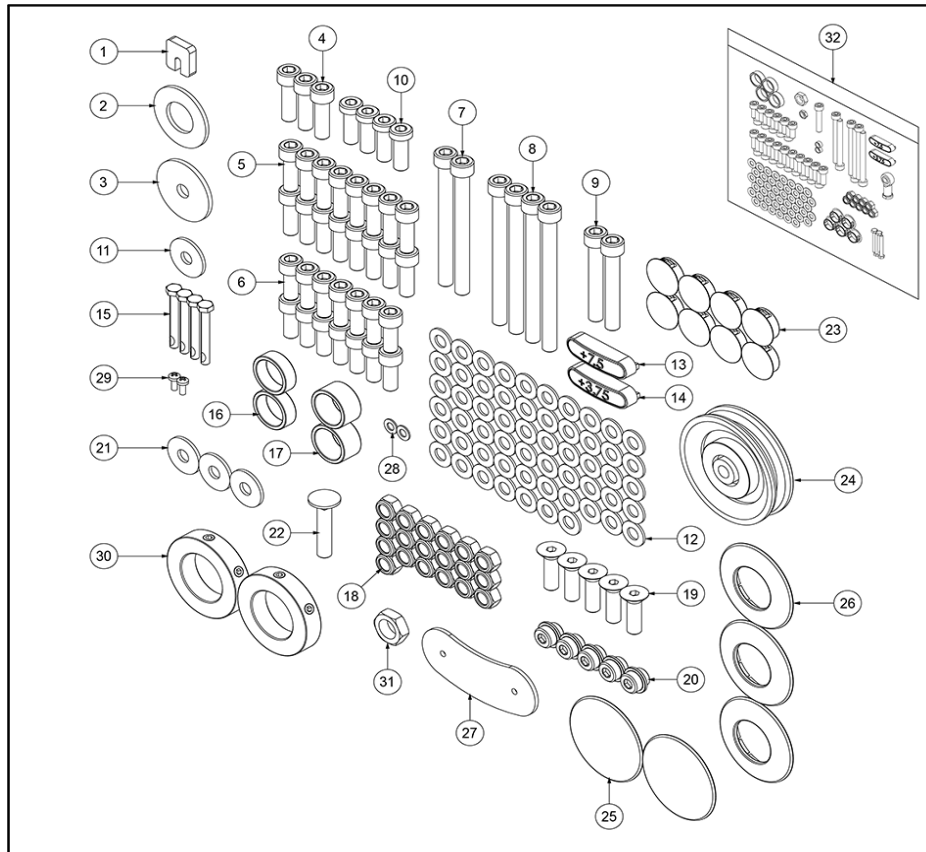
OP-SLCE Handle Assemblies



Ref #	Part Number	Qty	Description
1	9343699	1	Weldment, SS- LE, Handle Right Custom
2	9343509	1	Weldment, SS- LE, Handle Left Custom
3	3235806	1	GRIP, 1.25 OD X .125 WALL OPEN END
4	7662901	2	CAP; GRIP 1.25 OD
5	3102514	12	WASHER, FLAT 3/8 IN SAE ST ZN
6	LEA3242002	6	Hardware: Hex Nut 10MM D
7	3251703	6	M10 X 1.5 30 HXS SOC CS ST ZN

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OP-SLCE Hardware Pack

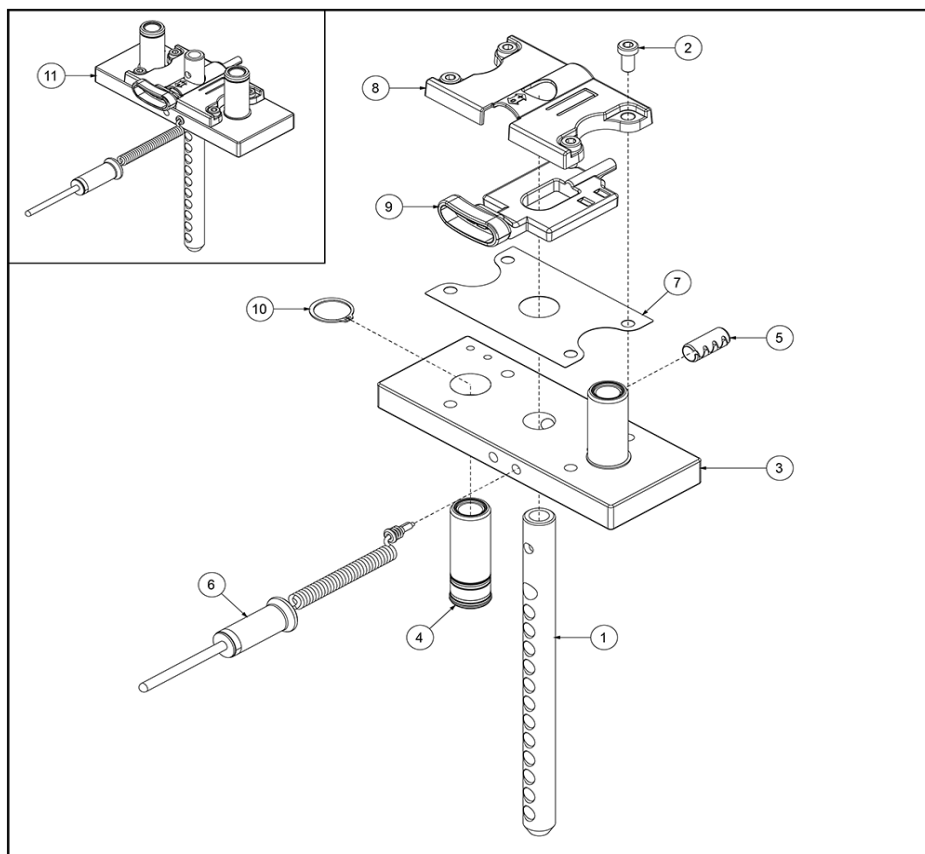


Ref #	Part Number	Qty	Description
1	1015170-0001	1	PLATE, CABLE RETAINER, OP-FLY
2	1014741-0001	1	PLATE: RETAINER, PLATE
3	7322301	1	PLATE, 1.97 OD X .447 ID 10GA
4	3251704	3	M10 X 1.5 X 35 HXS SOC CS ST ZN
5	3251703	16	M10 X 1.5 30 HXS SOC CS ST ZN
6	LEA3251702	14	SCREW; M10 X1.5 25MM
7	3251718	2	M10 X 1.5 X 110 HXS SOC CS ST ZN
8	3251719	4	M10 X 1.5 X 120 HXS SOC CS ST ZN
9	3251711	2	M10 X 1.5 X 70 HXS SOC CS ST ZN
10	3236203	4	M10 X 1.5 X 30 SHCS, LOW HEAD
11	3236602	1	WASHER, 3/8 ID X 1.25 OD SS
12	3102514	57	WASHER, FLAT 3/8 IN SAE ST ZN
13	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
14	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
15	1012381-0006	4	SCREW: M6-1, HCS, 55MM
16	7330001	2	SPACER, INTERNAL X .403
17	7330002	2	SPACER, INTERNAL X .653
18	LEA3242002	19	Hardware: Hex Nut 10MM D
19	3257207	5	M10 X 1.5 35MM FLT HD
20	7335401	5	NUT, M10 X 1.5 SOCKET HEAD
21	3270001	3	WASHER, FLAT, METRIC 30 X 10.5 X 2.5, SS
22	1011498-0006	1	BOLT: SQR NECK, M10 X 1.5, 50MM

Ref #	Part Number	Qty	Description
23	3237407	8	PLUG, 1 IN HOLE
24	3245702	1	PULLEY, 3.5IN OD, 10MM ID
25	7308702	2	CAP, BEARING HOUSING
26	7922702	3	CAP, BEARING HSNG W/ HOLE - CHR
27	1016046-0001	1	PLATE: SERVICE, CABLE RETAINER
28	3264101	2	WASHER, M6
29	3236503	2	M4 X 0.7 X 10MM PHL PAN MS ST ZN
30	7357901	2	COLLAR, SHAFT 1.53 ID ALUM
31	3236902	1	NUT, HEX JAM M16 X 2 SS
32	1016362-0001	1	ASSEMBLY: HARDWARE, OP-SLCE

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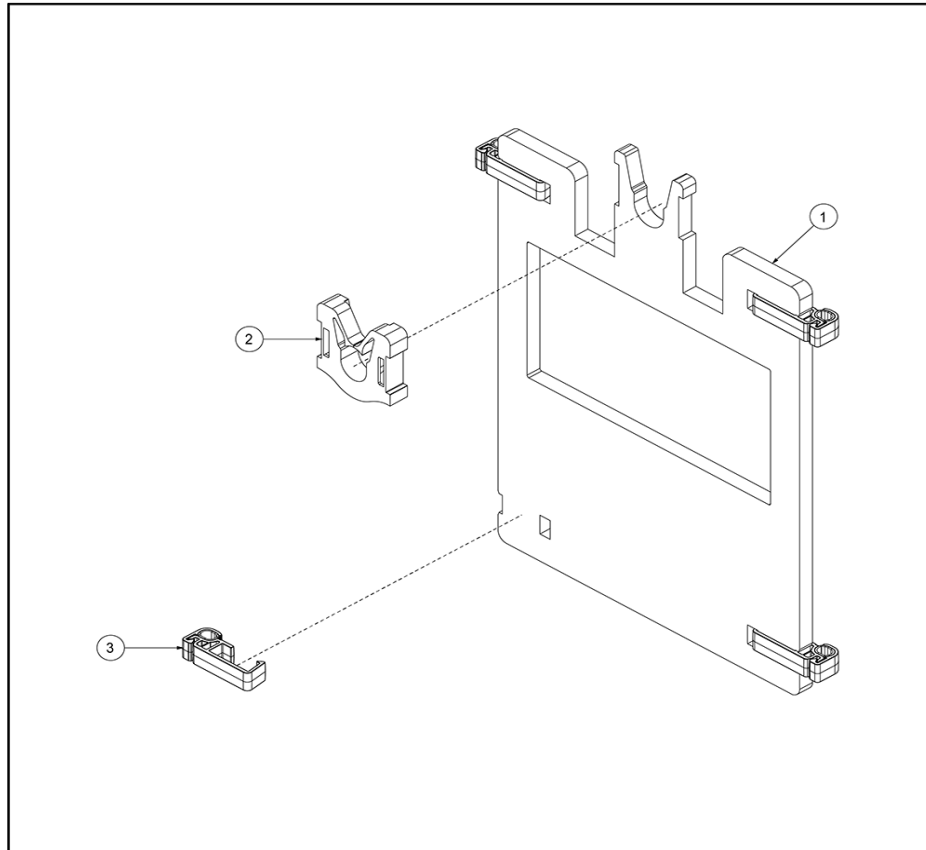
OP-SLCE Headplate Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1011243-0003	1	SHAFT: SELECTOR, 12 PLATE
2	3236201	4	M10 X 1.5 X 20 SHCS, LOW HEAD
3	9427401	1	HEADPLATE, WT. STACK, 10LB
4	1011240-0001	2	BUSHING ASSY: HEADPLATE, LONG, 3/4"
5	3236001	1	BUSHING, SPRING PIN
6	1003679-0003	1	ASSY, WGT STK SEL PIN -YEL
7	1006707-0001	1	DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020"
8	1007806-0001	1	HSNG, 7.5LB INC WEIGHT
9	1008675-0001	1	HANDLE: 7.5LB INC WT, PLASTIC
10	1011242-0001	2	RETAINING RING: EXTERNAL, TYPE NA1, 1-1/4"
11	1012947-0003	1	ASSEMBLY: HEADPLATE, OP, 12

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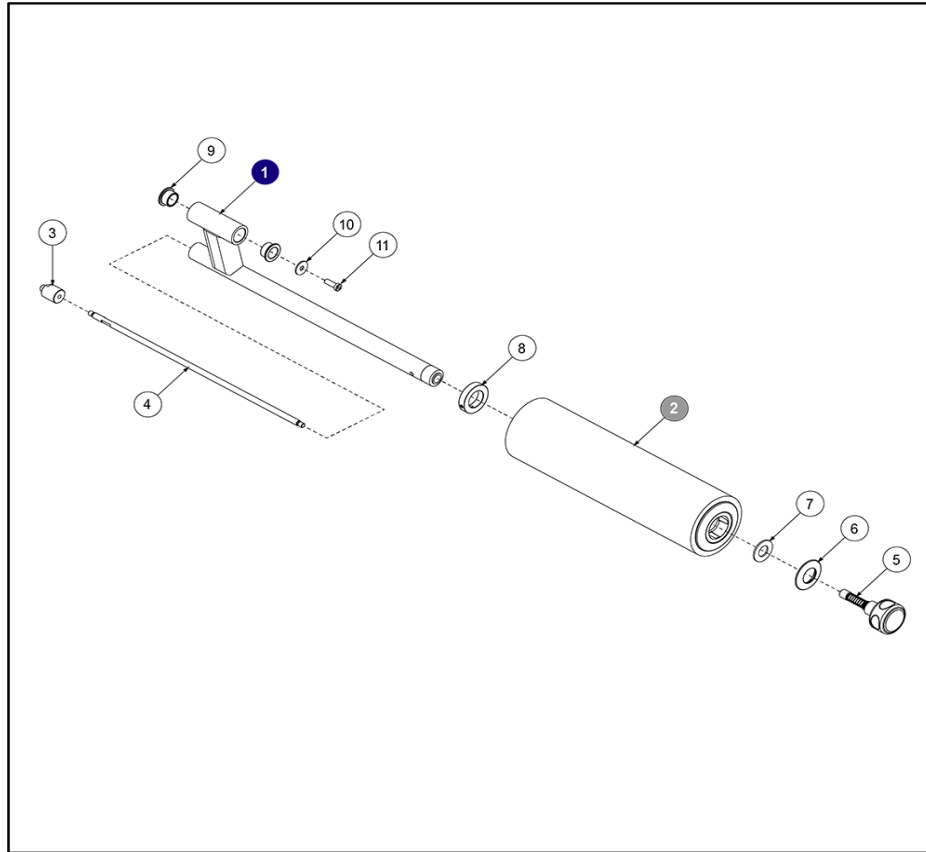
OP-SLCE Increment Weight Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1012315-3028	1	PLATE: INCR. WEIGHT, 7.5LBS, 12 PLATE - CHR
2	1008566-0001	1	GUARD: INCREMENT WEIGHT, 0.375
3	1010805-0001	4	GUIDE ROD ASSY: INCR WT, 3/8", CHARCOAL GRAY

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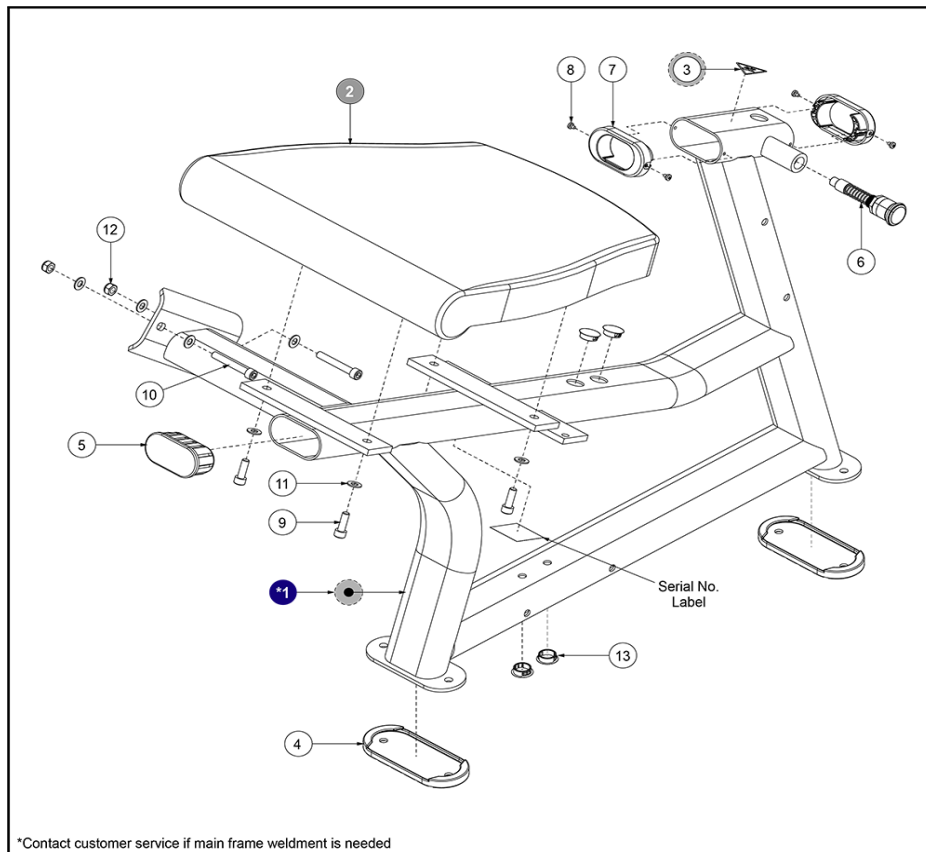
OP-SLCE Kicker Assembly



Ref #	Part Number	Qty	Description
1	1015414-0099	1	ASSEMBLY: KICKER, SLCE Custom
2		2	ASSY, ROLLER PAD LONG CUS, SNGL STITCH- Custom
3	1014726-0001	1	PIN: DETENT, THREADED
4	1014725-0001	1	SHAFT: DETENT, THREADED
5	1016359-0001	1	ASSEMBLY: PIN, DETENT, LONG
6	7922702	1	CAP, BEARING HSNG W/ HOLE - CHR
7	1014741-0001	1	PLATE: RETAINER, PLATE
8	7357901	1	COLLAR, SHAFT 1.53 ID ALUM
9	3104903	2	BRNG, FLANGE 1.00 ID X 1.25 OD
10	3236602	1	WASHER, 3/8 ID X 1.25 OD SS
11	3236203	1	M10 X 1.5 X 30 SHCS, LOW HEAD

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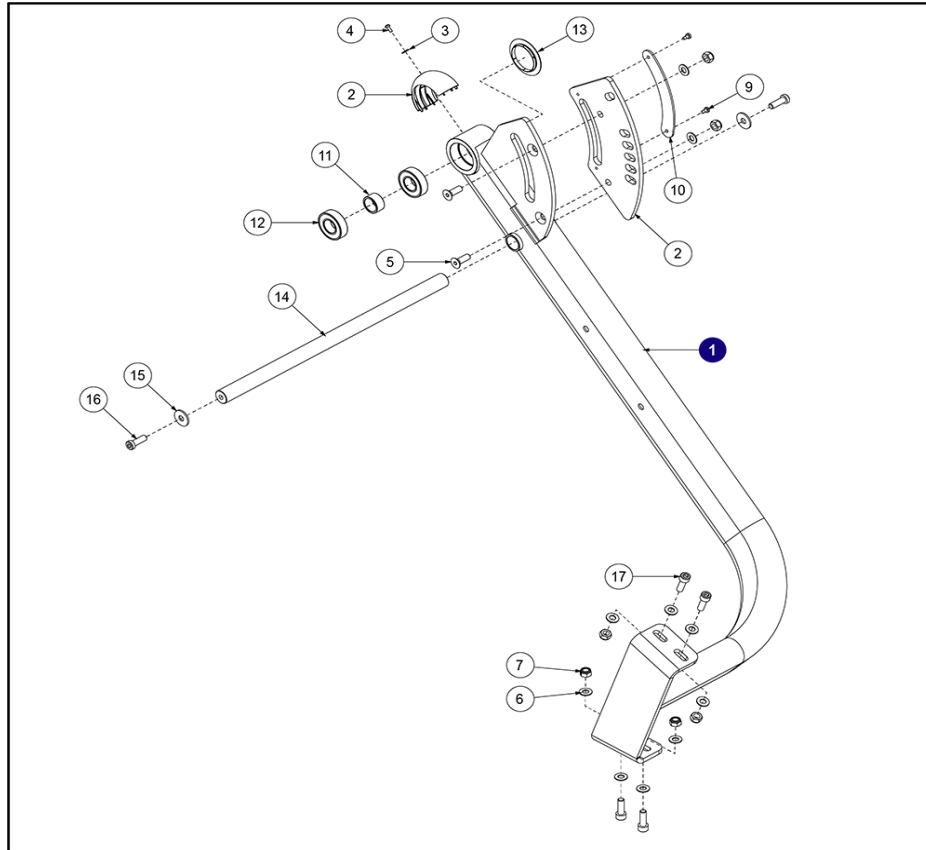
OP-SLCE Main Frame Assembly



Ref #	Part Number	Qty	Description
1	1017004-0099	1	ASSEMBLY: FRAME, DECAL, SLCE, Custom
2	1014719-0199	1	PAD: SEAT, ROUNDED - DOUBLE STITCH, CUS
2	1014719-0099	1	PAD: SEAT, ROUNDED - SINGLE STITCH- Custom
3	8039501	1	LABEL, WARNING TRIANGLE
4	8474502	2	FOOT, OPTIMA -BLK
5	8012902	1	CAP, MFLOV END -CHR
6	1012642-0001	1	ASSY, OP, SPRING PIN
7	8624102	2	BUSHING, SEAT GLIDE EXT.
8	3270604	4	SCREW, #10-32 X .25 TRX PAN ST BZ
9	3251703	4	M10 X 1.5 30 HXS SOC CS ST ZN
10	3251711	2	M10 X 1.5 X 70 HXS SOC CS ST ZN
11	3102514	8	WASHER, FLAT 3/8 IN SAE ST ZN
12	LEA3242002	2	Hardware: Hex Nut 10MM D

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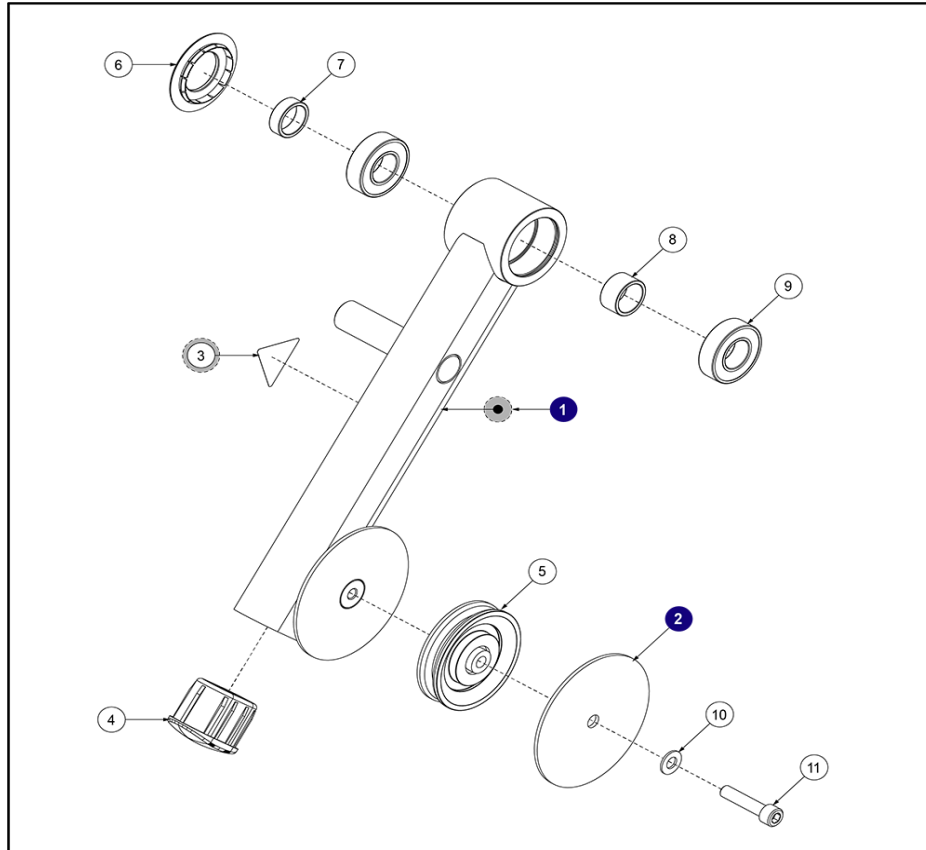
OP-SLCE Pivot Boom Assembly



Ref #	Part Number	Qty	Description
1	1016012-0099	1	WELDMENT: BRACE, PIVOT, SLCE - Custom
2	8418602	1	CAP, MFLOV, END, CG
3	3264101	1	WASHER, M6
4	3236503	1	M4 X 0.7 X 10MM PHL PAN MS ST ZN
5	3257206	2	M10 X 1.5 30MM FLT HD
6	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
7	LEA3242002	2	Hardware: Hex Nut 10MM D
8	1016013-0001	1	BRACKET: DETENT, SLCE
9	3270601	2	SCREW, #10-32 X 3/8 TRX PAN ST BZ
10	1016249-0001	1	PLATE: GUARD, SLOT
11	7330002	1	SPACER, INTERNAL X .653
12	3235601	2	BEARING, 6205 BALL
13	7308702	1	CAP, BEARING HOUSING
14	1014718-0001	1	SHAFT: WORKARM, SLCE
15	3270001	2	WASHER, FLAT, METRIC 30 X 10.5 X 2.5, SS
16	3236203	2	M10 X 1.5 X 30 SHCS, LOW HEAD
17	3251704	4	M10 X 1.5 X 35 HXS SOC CS ST ZN

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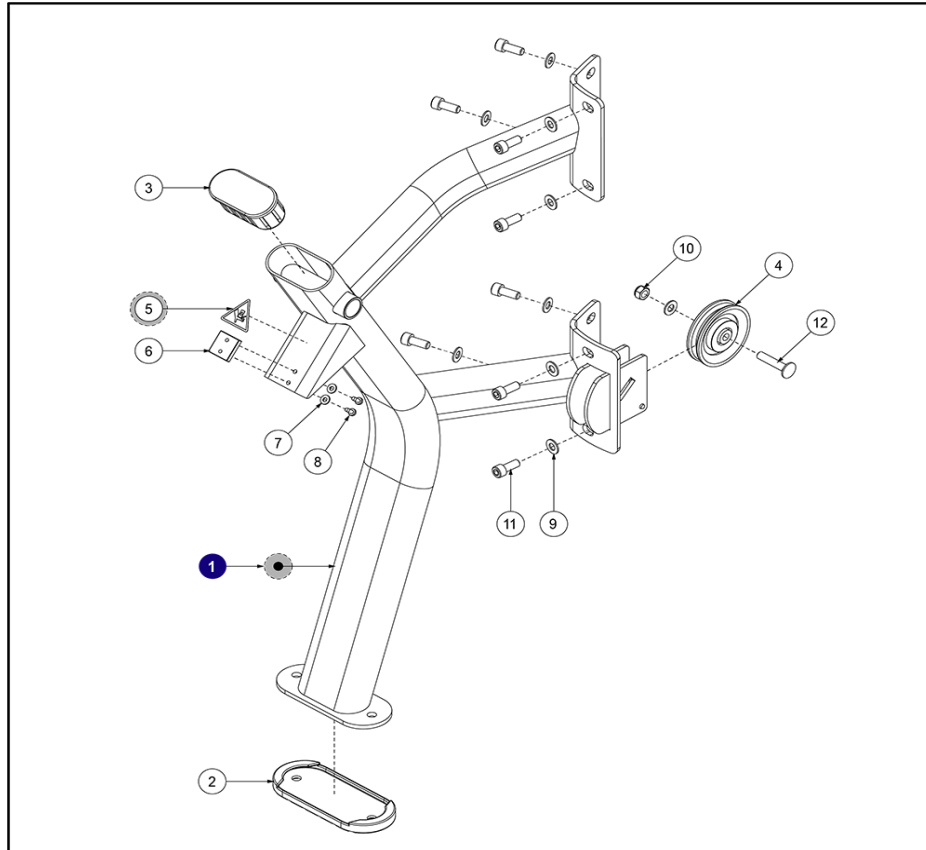
OP-SLCE Pulley Arm Assembly



Ref #	Part Number	Qty	Description
1	1017006-0099	1	ASSEMBLY: ARM, PULLEY, DECAL, SLCE Custom
2	1014638-0099	1	PLATE: PULLEY, SLCE Custom
3	8039501	1	LABEL, WARNING TRIANGLE
4	7800502	1	CAP, SML FLOV END -CHR
5	3245702	1	PULLEY, 3.5IN OD, 10MM ID
6	7308702	1	CAP, BEARING HOUSING
7	7330001	1	SPACER, INTERNAL X .403
8	7330002	1	SPACER, INTERNAL X .653
9	3235601	1	BEARING, 6205 BALL
10	3102514	1	WASHER, FLAT 3/8 IN SAE ST ZN
11	LEA3251706	1	SCREW; M10 X1.5 45MM

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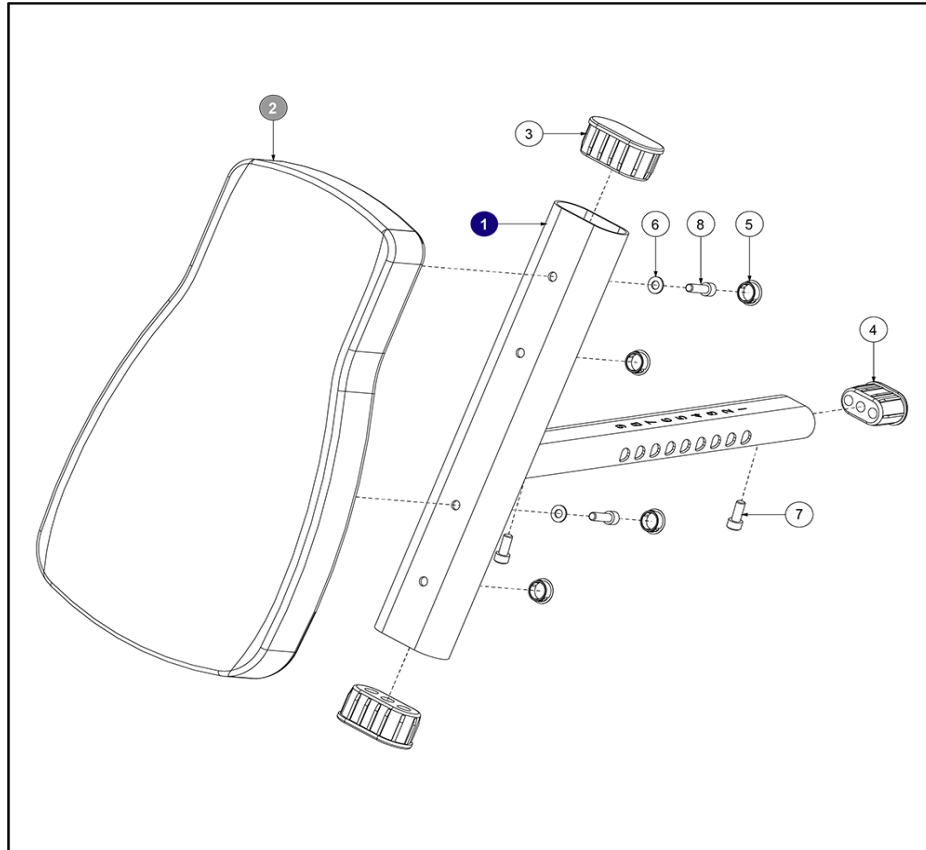
OP-SLCE Pulley Support Assembly



Ref #	Part Number	Qty	Description
1	1017005-0099	1	ASSEMBLY: PULLEY, SUPPORT, DECAL, SLCE Custom
2	8474502	1	FOOT, OPTIMA -BLK
3	8012902	1	CAP, MFLOV END -CHR
4	3245702	1	PULLEY, 3.5IN OD, 10MM ID
5	8039501	1	LABEL, WARNING TRIANGLE
6	1016027-0001	1	BUMPER: STOP, 6MM THK
7	3114407	2	WASHER, FLAT #10 SAE ST BZ
8	3270602	2	SCREW, #10-32 X .50 TRX PAN ST BZ
9	3102514	9	WASHER, FLAT 3/8 IN SAE ST ZN
10	LEA3242002	1	Hardware: Hex Nut 10MM D
11	LEA3251702	8	SCREW; M10 X1.5 25MM
12	1011498-0006	1	BOLT: SQR NECK, M10 X 1.5, 50MM

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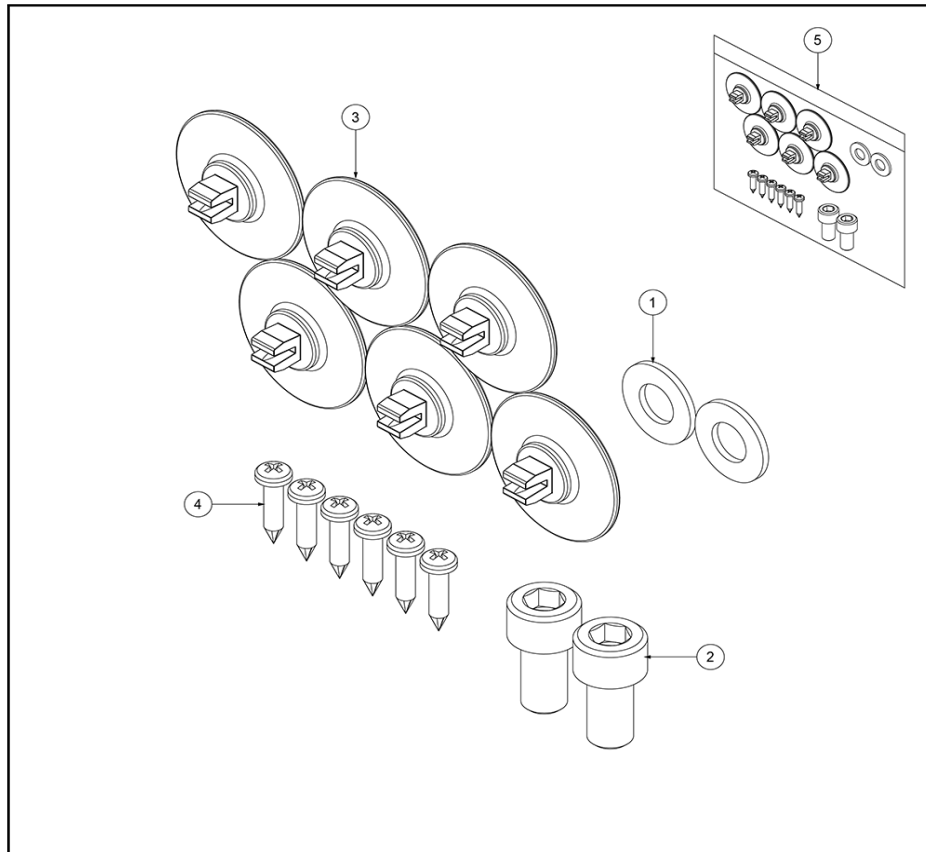
OP-SLCE Seat Back Assembly



Ref #	Part Number	Qty	Description
1	8321299	1	WLDMT, SEAT BACK Custom
2	1013381-0199	1	PAD: BACK, SHORT, FLAT - DOUBLE STITCH- Custom
2	1013381-0099	1	PAD: BACK, SHORT, FLAT - SINGLE STITCH- Custom
3	8012902	2	CAP, MFLOV END -CHR
4	7800502	1	CAP, SML FLOV END -CHR
5	3237407	4	PLUG, 1 IN HOLE
6	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
7	LEA3251702	2	SCREW; M10 X1.5 25MM
8	3251703	2	M10 X 1.5 30 HXS SOC CS ST ZN

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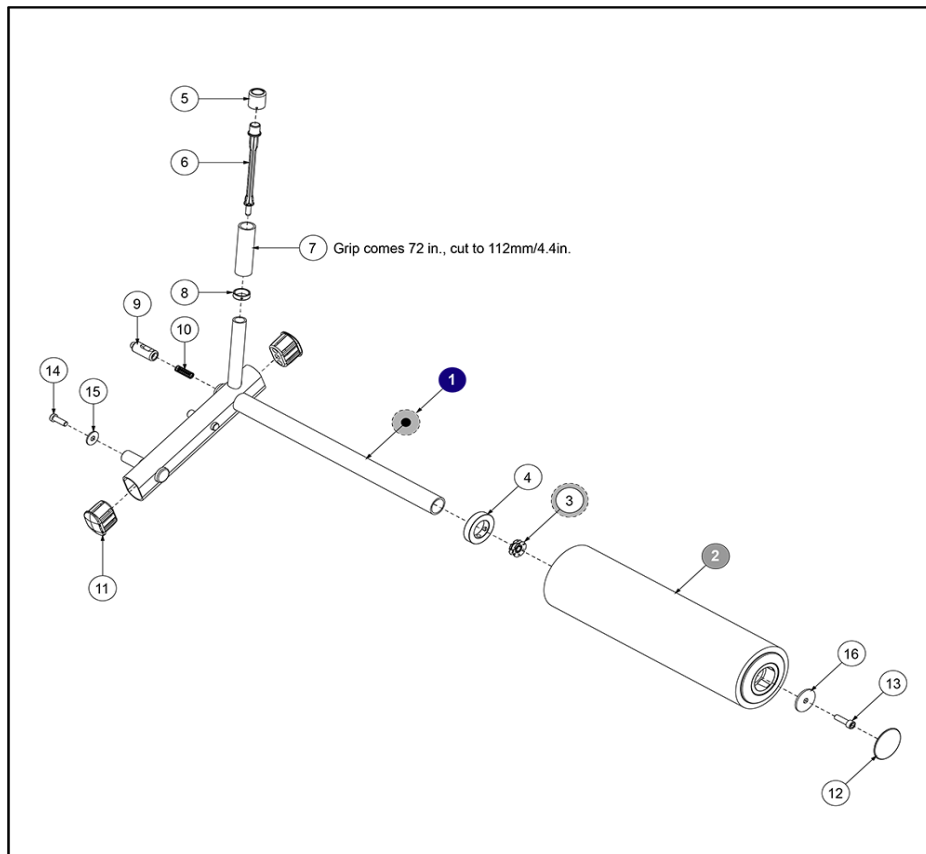
OP-SLCE Shroud Hardware Pack



Ref #	Part Number	Qty	Description
1	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
2	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
3	1012251-0001	6	GROMMET: RETAINER, SHROUD
4	3275801	6	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
5	1012951-0001	1	ASSEMBLY: HARDWARE, KIT, SHROUD, OP

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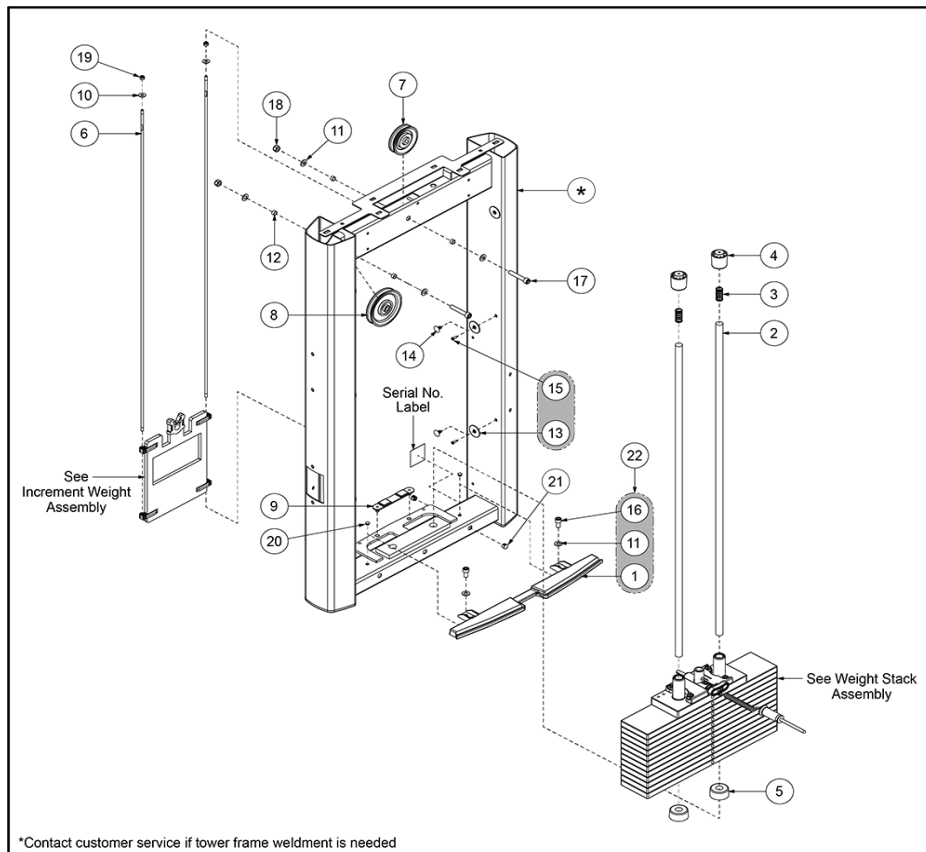
OP-SLCE Thigh Pad Assembly



Ref #	Part Number	Qty	Description
1	1017008-0099	1	ASSEMBLY: WELDMENT, THIGH PAD Custom
2		2	ASSY, ROLLER PAD LONG CUS, SNGL STITCH- Custom
3	7347301	1	NUT, SPIDER M10 X 1.5
4	7357901	1	COLLAR, SHAFT 1.53 ID ALUM
5	9452901	1	ASSY, SELECTOR CAP
6	9455303	1	ROD, PUSH PIN -YEL
7	3235806	1	GRIP, 1.25 OD X .125 WALL OPEN END
8	7662801	1	RING, GRIP 1.25 OD
9	8032401	1	PIN, PUSH
10	8024501	1	SPRING, 1/2 OD X 1-1/2
11	7800502	1	CAP, SML FLOV END -CHR
12	7308702	1	CAP, BEARING HOUSING
13	3251704	1	M10 X 1.5 X 35 HXS SOC CS ST ZN
14	3236203	1	M10 X 1.5 X 30 SHCS, LOW HEAD
15	3270001	1	WASHER, FLAT, METRIC 30 X 10.5 X 2.5, SS
16	7322301	1	PLATE, 1.97 OD X .447 ID 10GA

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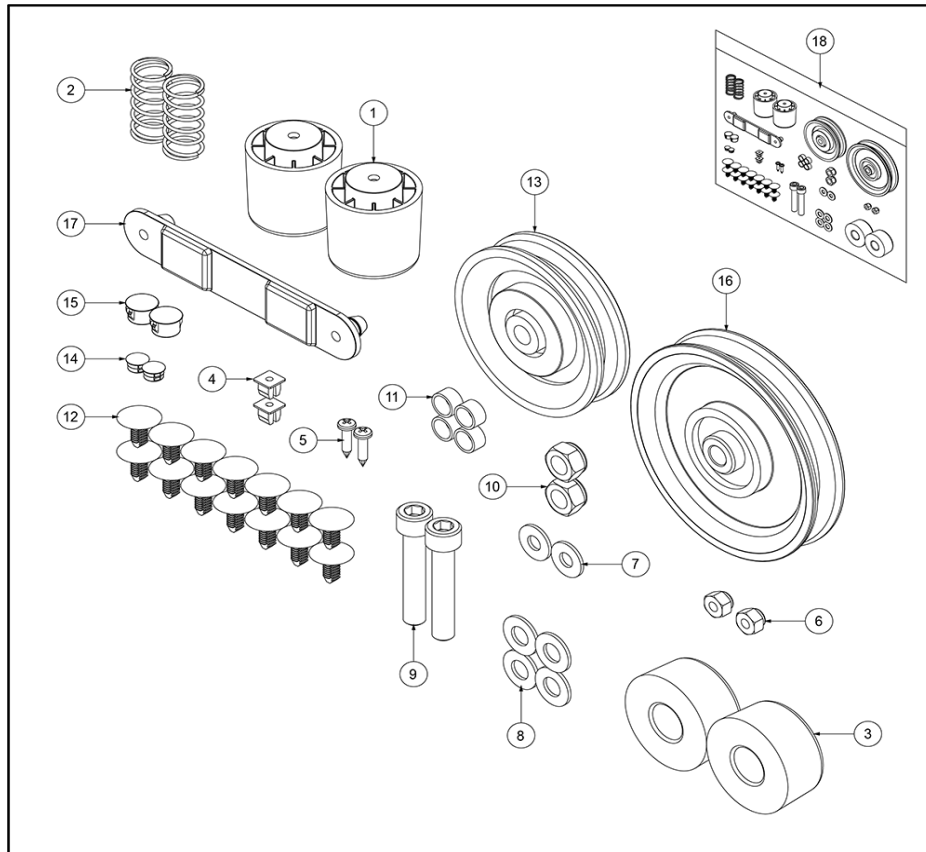
OP-SLCE Tower Assembly



Ref #	Part Number	Qty	Description
1	1012110-0001	1	CAP: BOTTOM, TWR, OP
2	7328626	2	GUIDE ROD, .75 OD SOLID X 43.43
3	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
4	1011495-0001	2	HOUSING: GUIDE ROD, OP
5	7352101	2	CUSHION, WEIGHT STACK
6	1008192-0004	2	GUIDE ROD: 0.25 OD SOLID, 44.84
7	3245702	1	PULLEY, 3.5IN OD, 10MM ID
8	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
9	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
10	3102506	2	WASHER, FLAT 1/4 ID ZN
11	3102514	6	WASHER, FLAT 3/8 IN SAE ST ZN
12	7489403	4	BSHNG, .500 OD X .402 ID X .272
13	1012251-0001	4	GROMMET: RETAINER, SHROUD
14	1006620-0001	4	RETAINER: PANEL, 9/32 X 1/2 NYL
15	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
16	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
17	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
18	LEA3242002	2	Hardware: Hex Nut 10MM D
19	3102806	2	NUT, NYLOCK 1/4-20
20	1012319-0001	2	PLUG: 8.7MM OD, BLK
21	3237406	2	PLUG, 1/2 IN HOLE
22	1012950-0001	1	KIT: SHROUD, FRONT, OP, SHORT

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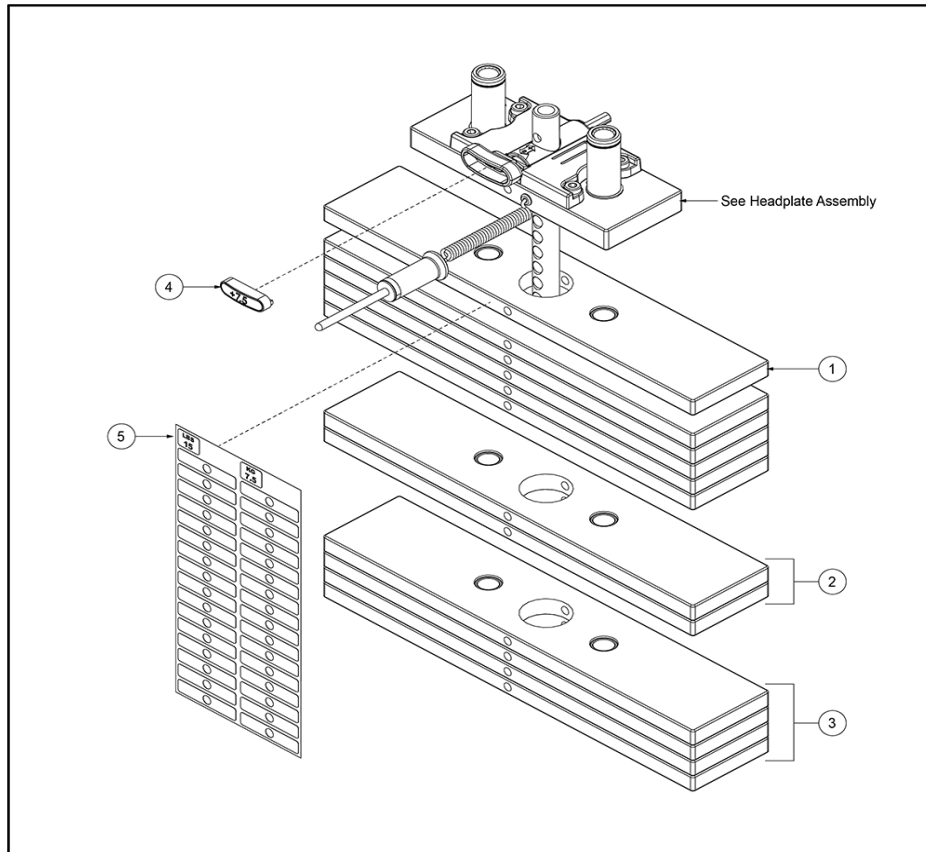
OP-SLCE Tower Hardware Pack



Ref #	Part Number	Qty	Description
1	1011495-0001	2	HOUSING: GUIDE ROD, OP
2	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
3	7352101	2	CUSHION, WEIGHT STACK
4	0017-00042-1147	2	GROMMET: SCREW, 8 OR 10
5	3275801	2	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
6	3102806	2	NUT, NYLOCK 1/4-20
7	3102506	2	WASHER, FLAT 1/4 ID ZN
8	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
9	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
10	LEA3242002	2	Hardware: Hex Nut 10MM D
11	7489403	4	BSHNG, .500 OD X .402 ID X .272
12	1006620-0001	14	RETAINER: PANEL, 9/32 X 1/2 NYL
13	3245702	1	PULLEY, 3.5IN OD, 10MM ID
14	1012319-0001	2	PLUG: 8.7MM OD, BLK
15	3237406	2	PLUG, 1/2 IN HOLE
16	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
17	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
18	1013004-0001	1	ASSEMBLY: HARDWARE, TWR, OP

** Upholstery and Frame Colors are list at the end of the Parts Manual **

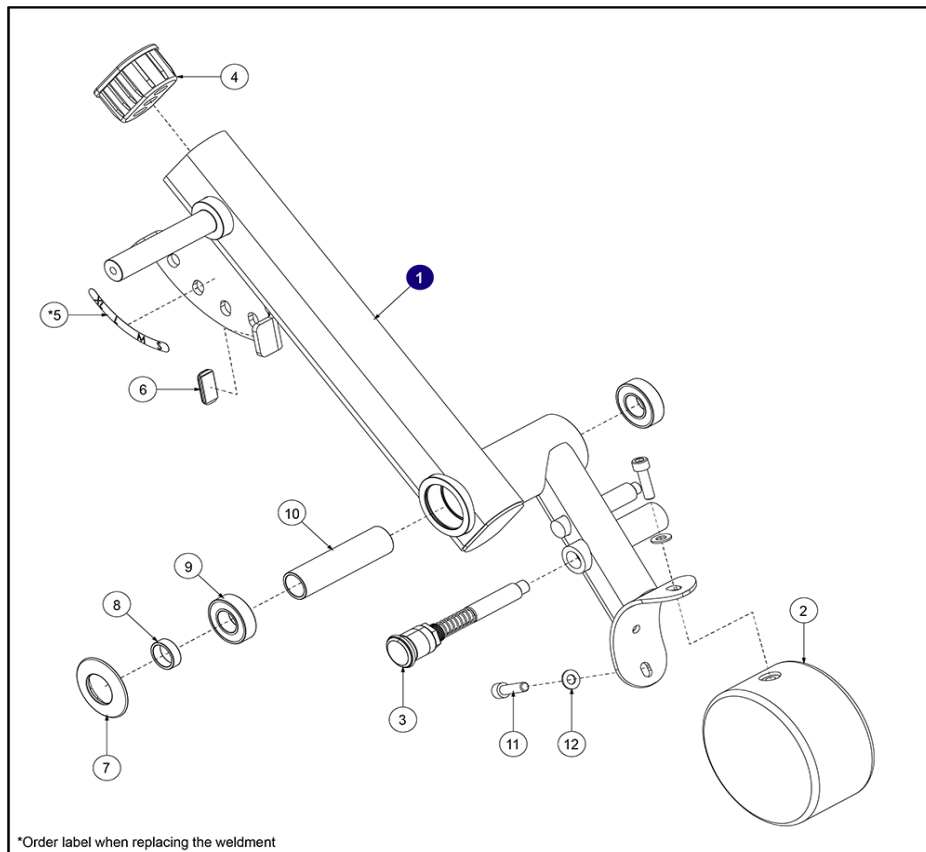
OP-SLCE Weight Stack Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1014560-0001	12	KIT: WEIGHT PLATE, OP, 1 PLATE
2	1014560-0002	6	KIT: WEIGHT PLATE, OP, 2 PLATE
3	1014560-0004	3	KIT: WEIGHT PLATE, OP, 4 PLATE
4	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
4	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
5	1013156-0001	1	DECAL: WGT STK, 255LB/127.5KG

** Upholstery and Frame Colors are list at the end of the Parts Manual **

OP-SLCE Work Arm Assembly



Ref #	Part Number	Qty	Description
1	1014668-0099	1	WELDMENT: WORKARM, SLCE, Custom
2	7802002	1	COUNTER WEIGHT, LARGE-COATED
3	1016554-0001	1	ASSEMBLY: PIN, LONG
4	8012902	1	CAP, MFLOV END -CHR
5	1016543-0001	1	DECAL: DETENT. KICKER
6	7570802	2	GUARD, PAINT, 1.25 x .75 x .25, BLK
7	7922702	1	CAP, BEARING HSNG W/ HOLE - CHR
8	7330001	1	SPACER, INTERNAL X .403
9	3235601	2	BEARING, 6205 BALL
10	7330004	1	SPACER, INTERNAL X 4.765
11	3251704	2	M10 X 1.5 X 35 HXS SOC CS ST ZN
12	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

FRAME COLOR OPTION

SELECT POWDERCOAT COLOR

- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE CLEAR
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC CLEAR
- ☐ MIDNIGHT METALLIC CLEAR
- ☐ MOCHA SAND
- ☐ PLATINUM CLEAR
- ☐ RED
- ☐ TITANIUM CLEAR
- ☐ WHITE
- ☐ YELLOW

UPHOLSTERY COLOR OPTION

SELECT UPHOLSTERY COLOR

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTTTO
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ NAVY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ WHEAT

- Items call-outs circled by a dashed circle, , are part of an assembly.
- Items identified with a "●" are not available. Order the assembly if item is needed.
- Items that are not referenced with a bubble number and part number are not available.

UPHOLSTERY 1 2 3

- Items with Gray call-outs require the upholstery color within the order notes.

FRAME COLOR 1 2 3

- Items with Blue call-outs require the powder coat frame color to be within the order notes.

